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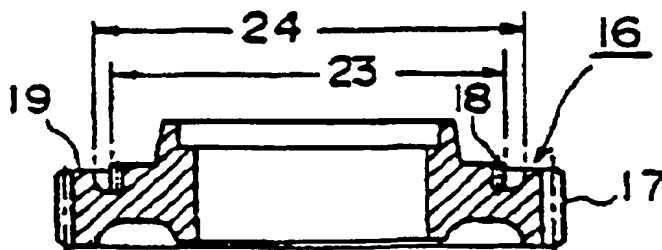
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(54) Gear with integrated clutch spline and its forming method

(57) An integrated type gear for a transmission wherein the integrated type gear comprises a main gear portion (17) for a synchronizing mechanism of the transmission and a clutch gear portion formed integrally with side faces of the main gear portion, the clutch gear portion (18) is provided with inversely tapered spline teeth (22) each having a chamfer at a front end thereof and is recessed from a side face of the main gear portion, and

a difference between an outer diameter of the clutch gear portion and an inner diameter of the main gear portion (17) is small. The teeth may be formed with intermittent spaces corresponding to an appropriate number of teeth are provided among the teeth. The integrated type gear (16) is easily fabricated with an improved strength.

FIG. 1



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A	* column 4, line 49 - column 5, line 24; claim; figures 1,2 *	2	
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Place of search THE HAGUE		Date of completion of the search 6 February 2001	Examiner Mende, H
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